



FMC CORPORATION

Outdoor Power Equipment Division
Port Washington Wisconsin 53074

MODEL 18608

Serial Numbers

0100101

thru

0199999

**BOLENS
22 INCH
TILLER
ATTACHMENT**

PARTS LIST

BOLENS 22 INCH TILLER ATTACHMENT

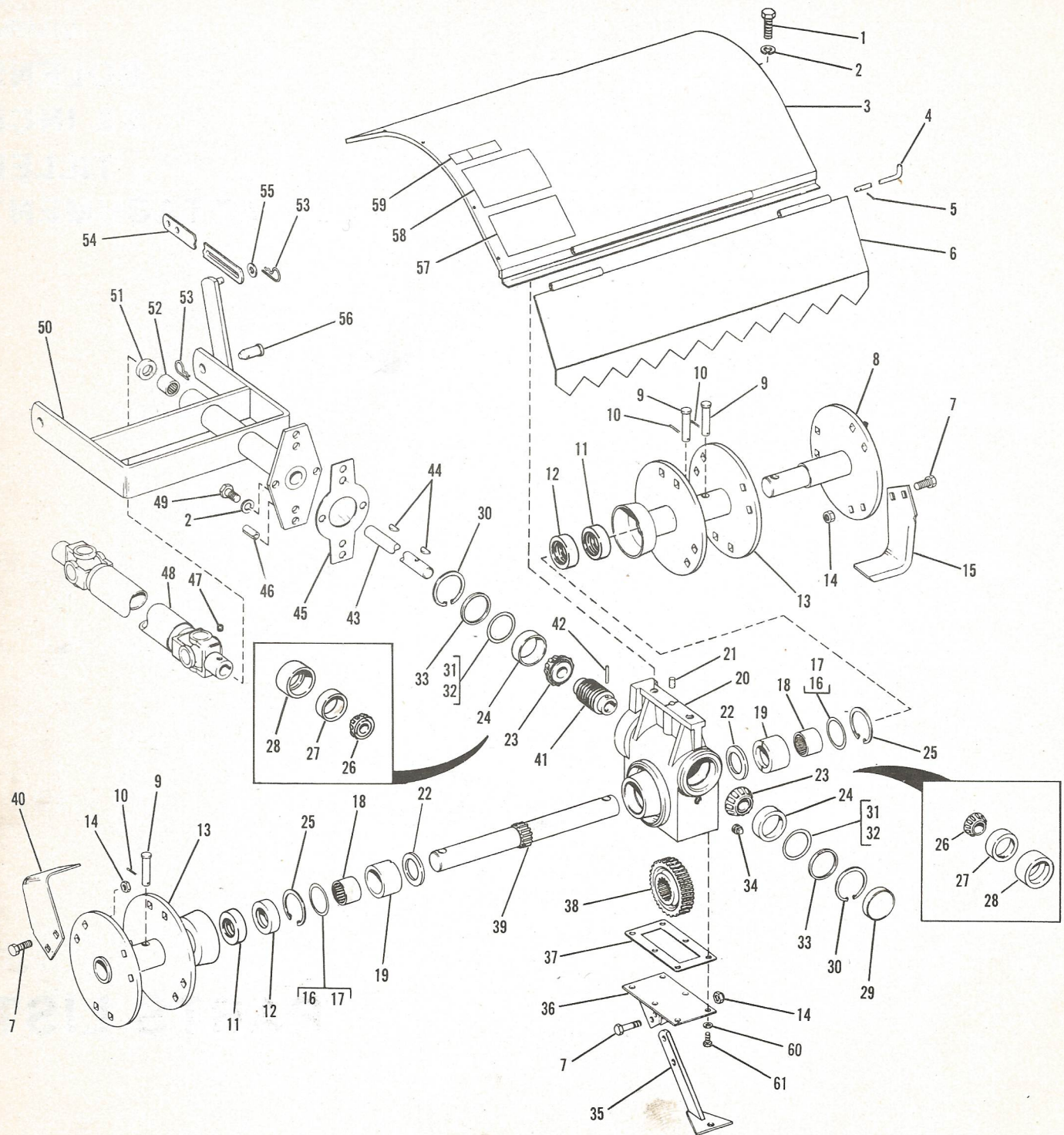


Figure 1. COMPLETE ASSEMBLY

MODEL 18608-Serial Numbers 0100101 thru 0199999

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1106987	Capscrew, 1/2-13 × 1-1/4 . . .	5
2	1100245	Lockwasher, 1/2	6
3	1713547	Hood	1
4	1709816	Hing Rod	1
5	1100362	Cotter Pin, 3/32 × 1/2	1
6	1709799	Leveling Board	1
7	1100043	Capscrew, 3/8-16 × 1-1/4 . . .	32
8	1709796	Tine Extension Hub	1
9	1706419	Clevis Pin, 1/2 × 2	3
10	1100350	Cotter Pin, 1/8 × 1	3
**11	1185630	Oil Seal	2
**12	1185629	Oil Seal	2
13	1709795	Tine Hub	2
14	1110108	Lock Nut, 3/8-16	32
15	1709388	Tine, Left Bend	9
16	1800333	Shim, .005"	As Req'd.
17	1800334	Shim, .001"	As Req'd.
18	1187206	Needle Bearing	2
19	1800059	Bearing Retainer	2
20	1709820	Rotor Housing	1
21	1800339	Breather	1
22	1800060	Thrust Washer	2
23	1185201	Bearing Cone	2
24	1185202	Bearing Cup	2
25	1118735	Retaining Ring	2
26	1185275	Cone, Roller Bearing	2
27	1185276	Cup, Roller Bearing	2
28	1729725	Sleeve, Bearing	2
29	1800146	Cupped Plug	1
30	1118736	Retaining Ring	2
31	1800753	Shim, .005"	As Req'd.
32	1800752	Shim, .003"	As Req'd.

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
33	1800007	Spacer Washer	2
34	1105678	Plug	1
35	1709976	Shoe	1
36	1709797	Cover	1
37	1800003	Gasket	1
38	1714064	Gear, 32T	1
39	1709818	Shaft	1
40	1709387	Tine, Right Bend	6
41	1713543	Worm Gear	1
42	1120210	Roll Pin, 3/16 × 1	1
43	1713551	Shaft	1
44	1104436	Woodruff Key, 3/16 × 3/4	2
45	1709815	Gasket	1
46	1185339	Drive Pin, 1/2 × 1-1/8	2
47	1103494	Set Screw, 3/8-16 × 1/2	1
*48	1713550	Drive Shaft	1
49	1100054	Capscrew, 1/2-13 × 1	1
50	1713546	Hitch	1
51	1185296	Oil Seal	1
52	1185010	Needle Bearing	1
53	1703011	Spring Cotter	3
54	1713506	Lift Link	1
55	1107383	Flat Washer, 3/8	1
56	1719324	Clevis Pin	2
57	1726123	Decal (Instruction)	1
58	1725404	Decal (Caution)	1
59	1727451	Decal (Logo)	1
60	1110645	Lockwasher, 5/16	6
61	1100044	Capscrew, 5/16-18 × 3/4	6
N.I.	1722788	Worm Gear Lub. H.D.	
N.I.	1716207	Spray Paint, Black	

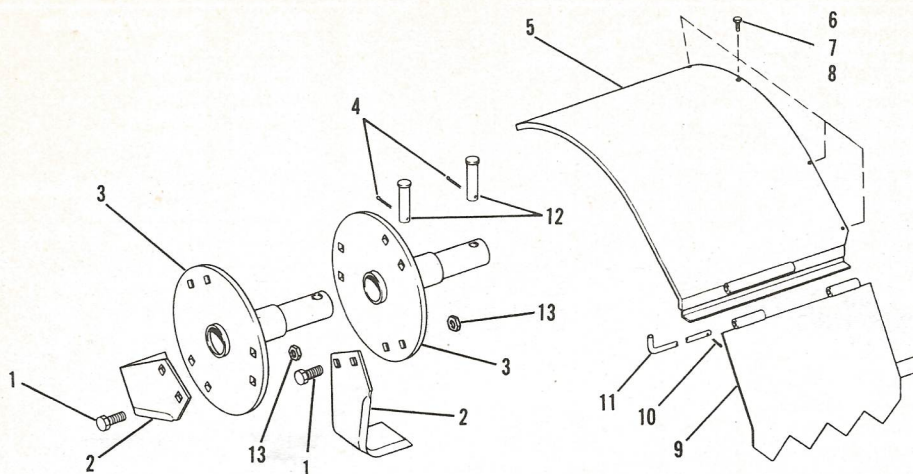
* 1714207 Repair Kit for Joint Marked 6N

* 1714208 Repair Kit for Joint Marked NEAPCO

** 1716378 Oil Seal Set (Includes One Seal Ref. 11 and One Seal Ref. 12.)

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REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1100046	Capscrew, 3/8-16 × 1 H.T.	12
2	1709387	Tine, Right Bend	6
3	1709796	Extension Hub	2
4	1100350	Cotter Pin, 1/8 × 1	2
5	1713739	Hood Extension	1
6	1103838	Hex Nut, 1/4-20	4
7	1100241	Lockwasher, 1/4	4
8	1106830	Capscrew, 1/4-20 × 1/2	4
9	1713737	Leveling Board Extension ..	1
10	1100362	Cotter Pin, 3/32 × 1/2	1
11	1709983	Hinge Rod	1
12	1706419	Clevis Pin, 1/2 × 2	2
13	1110108	Lock Nut, 3/8-16	12

Figure 2. 18837-03 TINE EXTENSION